

Specialized Construction Products Flexifloat

NZ_DA02908

Part A	19RX5026-20KG
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Product Overview

Flexifloat is a mix of aggregates, redispersable polymer, propriety ingredients and fibre combined to produce a fine granular polymer texture finish.

Features And Benefits

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| <ul style="list-style-type: none"> • Contains fine aggregate. • High polymer content. • Fibre reinforced. | <ul style="list-style-type: none"> • Good shrinkage control and crack resistance. • Very good adhesion and flexibility. • Smooth granular finish. |
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Uses And Typical Specifications

Uses	<p>Flexifloat is a texture finish coat that can be applied over a wide range of cementitious substrates including, correctly prepared masonry, EIFS (Exterior Insulating Finishing systems), tilt-up, precast panels, fibre cement sheet, and Autoclaved Aerated concrete.</p> <p>Flexifloat must be finished with a minimum of two coats (min) of a premium latex exterior paint complying with AS/NZ 3730 Parts 7-10. Specialized Construction Products recommends 2 coats of Dulux 955 AcraShield Advance or 968 Elastomeric 201 weatherproofing topcoat for optimum performance.</p>
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Performance Guide

Weather	Excellent weather resistance when used as part of an approved Specialized Construction Products system.	Heat Resistance	Up to 60°C
Water	Resists rain and condensation when used as part of an approved Specialized Construction Products system.	Solvent	Solvent resistant.
Abrasion	Resists abrasion when used as part of an approved Specialized Construction Products system.		

Typical Properties

V.O.C Content	<1 g/L	Full Cure (25C, 50% R.H)	48 Hours																								
Clean Up	Water - immediately after use.	Sizes	20kg																								
Application Method	 Trowel																										
Application Conditions	<table border="1"> <thead> <tr> <th></th> <th>Min</th> <th>Max</th> <th>Recommended</th> </tr> </thead> <tbody> <tr> <td>Solids By Volume</td> <td>100</td> <td></td> <td></td> </tr> <tr> <td>Wet Film Per Coat (microns)</td> <td>1000</td> <td>2000</td> <td></td> </tr> <tr> <td>Dry Film Per Coat (microns)</td> <td>1000</td> <td>2000</td> <td></td> </tr> <tr> <td>Recoat Time (min)</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Theoretical Spread Rate (m²/L)</td> <td>1</td> <td>0.5</td> <td></td> </tr> </tbody> </table>		Min	Max	Recommended	Solids By Volume	100			Wet Film Per Coat (microns)	1000	2000		Dry Film Per Coat (microns)	1000	2000		Recoat Time (min)				Theoretical Spread Rate (m²/L)	1	0.5			
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Typical Properties Notes	<p>Coverage: Approximately 10m² per 20kg bag of Flexifloat. Dependent on application rate.</p> <p>Curing time of Flexifloat will vary due to ambient temperature, relative humidity, surface temperature, surface porosity, application methods, and/or the thickness of the material. Although this plaster contains cement and will not fully cure for 28 days, finish coats can be applied after a minimum drying time of approximately 48 hours at 20°C.</p>																										

Application Guide	
Surface Preparation	<ul style="list-style-type: none"> The substrate to which Flexifloat is to be applied must be installed in strict accordance with the manufacture's specifications and recommended installation procedures. For concrete/masonry substrates the suppliers required curing time must be allowed after installation to ensure the joints in the substrate have completed cured, shrunk, and stabilized. All solid concrete substrates must be fully cured and dry. New concrete must be at least 21 days old prior to the application of any render product. Surface imperfection such as blowholes, large cracks and spalling must be patched and levelled to the required tolerances and flatness with Specialized render materials before this product is applied. All nibs, protrusions and excess mortar on the surface of the bricks or irregularities in the slab must be ground off prior to rendering. All surfaces must be clean and free of debris, dirt and dust, efflorescence, grease, oils, curing agents, cleaning solutions, mould and algae or any other contaminants that may affect adhesion. Deeply contaminated substrates must be abraded to provide a clean sound surface. All loose or damaged material must be removed by water blasting, captive shot blasting, or mechanical wire brushing and then washed down before rendering commences. Painted or glossy surfaces such as power floated concrete must be specially primed, acid etched or mechanically abraded prior to the application of any render. All cracks that may be the subject to ongoing movement must be correctly repaired and reinforced. All very porous surfaces should be sealed with an appropriate paint sealer prior to the application of the plaster.
Application Procedure And Equipment	<ul style="list-style-type: none"> MIXING: Add approximately 5.5 litres of clean water to a clean bucket and then while stirring slowly add the 20kg bag of Flexifloat should be mixed with a heavy-duty electric drill powering a high shear stirrer at approximately 600 r.p.m. The product should be mixed for a minimum of 2 minutes or long enough to provide a smooth lump-free blend. The consistency should be such that the material holds its shape when a finger is run through the surface. Let the mix stand for 5 minutes and give it a quick re-stir before application and adjust the final consistency. On a large wall Flexifloat should be applied by two or more people to ensure a 'wet edge' is maintained. Flexifloat must be applied in two coats (1-2mm per coat) to ensure an even texture is achieved. Start by trowelling on one tight coat of the Flexifloat plaster with a large steel trowel using the aggregates in the plaster to establish the thickness. Once the first coat has dried trowel on another coat of the same material (mixed to a slightly thinner consistency) over its surface. As soon as this coat has been laid down flat with the steel trowel begin polishing its surface in a circular motion with a hard plastic float. This will cut the surface of the wall flat. Regularly clean the excess plaster off the plastic float with a broad knife to reduce the potential for swirl marks. If the plastic float is picking too much material or is leaving swirl marks on the surface, this indicates that the plaster has not been laid on tight enough with the steel trowel. Finish with a gentle polish of the surface with the plastic float to minimise any surface marking or surface irregularities. Check the wall from a couple of meters of distance. Flexifloat can either be left as it has been finished with the plastic float or while it is still wet but firm to touch (normally only 5 minutes after application) it can be polished with a damp sponge to close the pores in the texture. Finishing the surface of the walls with a sponge will also remove a small amount of the fines in the plaster giving the wall a grainy look. An Acratex Dulux paint system must be used over the surface of Flexifloat to ensure the chosen products weather resistant and to give the desired finish colour to exterior walls. Apply render only when the temperature is between 5°C and 30°C. For full system details refer to the Specialized installation guide.

Health And Safety			
MSDS Number	DLX003965	Using Safety Precautions	For detailed information refer to product label and the current Material Safety Data Sheet available through Specialized Construction Products Sales and Customer Service Offices.
MSDS Link	https://go.lupinsys.com/duluxgroup/harms/pm/9ec5a352f2ffa3fcc2a76810947303f5-published/attachment/nz-sds.pdf		
Health Effects	Causes severe skin burns and eye damage. May cause respiratory irritation.	Personal	Wear safety shoes, overalls, gloves, safety glasses, dust mask.
Storage	Keep out of reach of children. Store for no longer than 6 in a dry, well-ventilated area and off the floor. Product must be protected from the weather and from mechanical damage. Store away from foodstuffs.	Disposal	Do not contaminate storm-water with product or product washings. Do not pour product down the drain. Unwanted product should be brushed out on newspaper, allowed to dry and then disposed of via domestic waste collection. Check with your local council first.
Handling	Avoid eye and skin contact. Avoid inhalation of dust.		
In the case of emergency, please call 0800 734 607			

Precautions And Limitations

Ensure all surface preparation instruction are followed.
 All freshly applied material must be weather protected for a minimum of 24 hours after application. Exposure of applied product to rain, snow, dew, or other inclement weather conditions, direct hard sunlight or sources of heat while it is curing may have a detrimental effect on the finish.
 The smooth plaster will not cover up background imperfections, particularly when walls are subject to side lighting at certain times of the day
 Flexifloat must be finished with a minimum of two coats (min) of a premium latex exterior paint complying with AS/NZ 3730Parts 7-10.

- DO NOT over-water, over mix, or remix aged Flexifloat with additional water.
- DO NOT mix more Flexifloat than you can use in 45 minutes.
- DO NOT use Flexifloat that has been mixed for more than one hour.
- DO NOT apply Flexifloat to wooden surfaces.
- DO NOT apply Flexifloat over wet, frozen or frost affected surfaces.
- DO NOT apply Flexifloat where it will be subjected to permanent immersion or where ponding will occur.
- DO NOT reactivate Flexifloat with water once it has begun to set.
- DO NOT wet the substrate prior to the application of Flexifloat.
- DO NOT apply Flexifloat unless the substrate has been properly cleaned, primed and prepared

Transport And Storage

Pack A	19RX5026	Shipment Name	Not dangerous goods. No special transport requirements.
Size 20kg	Weight 20kg		
Flash Point	N/A	UN Number	N/A
Dangerous Goods Class	N/A	Package Group	N/A

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